



## AGENDA

### HIT Policy Committee

#### Privacy and Security Workgroup

Monday, October 27, 2014, 2:00 p.m. – 3:30 p.m. ET

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- 2:00 p.m. Call to Order/Roll Call**  
– *Michelle Consolazio, Office of the National Coordinator*  
**Meeting Objective:** Introduce topics in big data, privacy and health care
- 2:05 p.m. Debrief of HITPC/HITSC Joint Meeting**  
– *Deven McGraw, Chair*
- 2:15 p.m. Discussion of Big Data & Privacy**  
– *Stanley Crosley, Co-Chair*
- 3:25 p.m. Public Comment**
- 3:30 p.m. Adjourn**